

Work Order ID 161055

Monday, May 08, 2017 9:08:54 AM

161055

Page 1

Item ID: PB67-43001-131

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Tube End Cap

Start Date: 5/15/2017 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/16/2017 Req'd Qty: 4.00

4

Customer:

Reference: SCHEDULED/U

MAY 08 2017

Approvals:

Process Plan:

DAS
21
9-89

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
B67-43001	C								

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.08

FLOW CNC Waterjet

1-Cut as per Dwg B67-43001

Dwg Rev: EProg Rev: C

2-Deburr if necessary

(4)

05/17/2013

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.08

Quality Control

(4)

05/17/2013

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.08

Quality Control

4

DAS
38
9-89

MAY 15 2017

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Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>W2003</u>	0.00				✓	DAS 6		
130							9-88		
Packaging	Memo	0.04							MAY 16 2017
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.40							17/5/16 
Quality Control									

DAS
21
9-88 MAY 16 2017

Picklist Print

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Parent Item: PB67-43001-131

PB67-43001-131

Parent Item Name: Tube End Cap

Start Date: 5/15/2017

Required Date: 5/16/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A new issue 08.06.19 DD verified: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	44.5970	0.0054	0.022737			

M6061T6S 125

6061-T6 .125 Sheet

05/17/13

Location

Loc Qty

Loc Code

MAT019

40.2

m136896

40.2

MAT020

4.397

m136327

4.397

